



Doric Smooth

3 Feet (91.44cm)

Specify this size for Kitchen Islands and
Bars for Half Columns for Cabinetry Décor

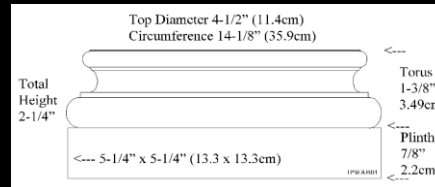
Best Material:
for custom Sizes select 24 Hardwoods



IPC304P-DCAB	3 Feet 4" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	332.31	249.23	199.39
Maple, Bass, Ash, Yellow Birch	564.93	423.70	338.96
Sap Maple	614.77	461.08	368.86
Beech	588.19	441.14	352.91
Alder	644.68	483.51	386.81
Red Oak, African Mahogany	581.54	436.16	348.93
Cherry	830.78	623.08	498.47
Exterior Hardwood			
White Oak, White Pine, Cedar	681.24	510.93	408.74
Knotty Pine	415.39	311.54	249.23
Clear Pine	564.93	423.70	338.96

ITEM D3-1

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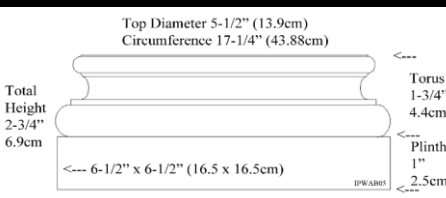


Total Height
3 Feet (36") (91.4cm)
Smooth Tapered
Decorative Solid
Top of Shaft
O/D 3" (7.62cm)
I/D Solid
Bottom of Shaft
O/D 4" (10cm)
Options:
Split in Half / Wedged
Inside or Outside Corners
IPC304P-TCTB

IPC305P-DCAB	3 Feet 5" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	226.97	170.23	136.18
Maple, Bass, Ash, Yellow Birch	385.86	289.39	231.51
Sap Maple	419.90	314.93	251.94
Beech	401.74	301.31	241.05
Alder	440.33	330.25	264.20
Red Oak, African Mahogany	397.20	297.90	238.32
Cherry	567.44	425.58	340.46
Exterior Hardwood			
White Oak, White Pine, Cedar	465.30	348.97	279.18
Knotty Pine	283.72	212.79	170.23
Clear Pine	385.86	289.39	231.51

ITEM D3-2

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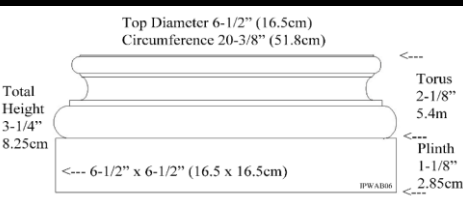


Total Height
3 Feet (36") (91.4cm)
Smooth Tapered
Decorative Solid
Top of Shaft
O/D 4" (10cm)
I/D 1" (2.54cm)
Bottom of Shaft
O/D 5" (12.7cm)
Options:
Split in Half / Wedged
Inside or Outside Corners
IPC305P-TCTB

IPC306P-DCAB	3 Feet 6" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	457.71	343.28	274.63
Maple, Bass, Ash, Yellow Birch	778.11	583.58	466.86
Sap Maple	846.76	635.07	508.06
Beech	810.15	607.61	486.09
Alder	887.96	665.97	532.77
Red Oak, African Mahogany	800.99	600.74	480.60
Cherry	1144.28	858.21	686.57
Exterior Hardwood			
White Oak, White Pine, Cedar	938.31	703.73	562.98
Knotty Pine	572.14	429.10	343.28
Clear Pine	778.11	583.58	466.86

ITEM D3-3

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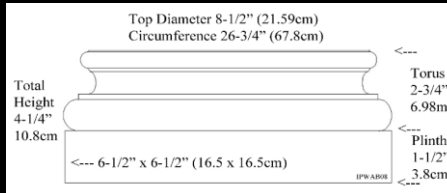


Total Height
3 Feet (36") (91.4cm)
Smooth Tapered
Decorative Solid
Top of Shaft
O/D 5" (12.7cm)
I/D 2" (5cm)
Bottom of Shaft
O/D 6" (15.24cm)
Options:
Split in Half / Wedged
Inside or Outside Corners
IPC306P-TCTB



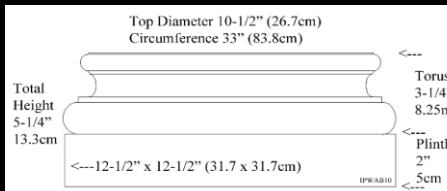
IPC308P-DCAB	3 Feet 8" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	606.94	455.20	364.16
Maple, Bass, Ash, Yellow Birch	1031.79	773.84	619.07
Sap Maple	1122.83	842.12	673.70
Beech	1074.28	805.71	644.57
Alder	1177.46	883.09	706.47
Red Oak, African Mahogany	1062.14	796.60	637.28
Cherry	1517.34	1138.01	910.40
Exterior Hardwood			
White Oak, White Pine, Cedar	1244.22	933.16	746.53
Knotty Pine	758.67	569.00	455.20
Clear Pine	1031.79	773.84	619.07

ITEM D3-4

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IPC310P-DCAB	3 Feet 10" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	737.35	553.01	442.41
Maple, Bass, Ash, Yellow Birch	1253.50	940.12	752.10
Sap Maple	1364.10	1023.08	818.46
Beech	1305.11	978.83	783.07
Alder	1430.46	1072.85	858.28
Red Oak, African Mahogany	1290.37	967.77	774.22
Cherry	1843.38	1382.54	1106.03
Exterior Hardwood			
White Oak, White Pine, Cedar	1511.57	1133.68	906.94
Knotty Pine	921.69	691.27	553.01
Clear Pine	1253.50	940.12	752.10

ITEM D3-5

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Doric Smooth 4 Feet (1.22m)

Specify this size for Kitchen Islands and Bars for Half Columns for Cabinetry Décor

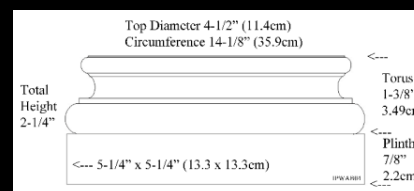
Best Material:

for custom Sizes select 24 Hardwoods



IPC404P-DCAB	4 Feet 4" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	363.66	272.75	218.20
Maple, Bass, Ash, Yellow Birch	618.22	463.67	370.93
Sap Maple	672.77	504.58	403.66
Beech	643.68	482.76	386.21
Alder	705.50	529.13	423.30
Red Oak, African Mahogany	636.41	477.30	381.84
Cherry	909.15	681.86	545.49
Exterior Hardwood			
White Oak, White Pine, Cedar	745.50	559.13	447.30
Knotty Pine	454.58	340.93	272.75
Clear Pine	618.22	463.67	370.93

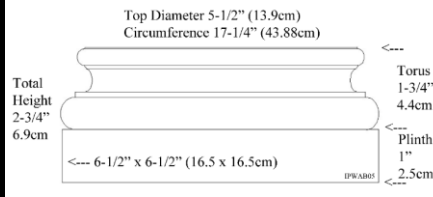
ITEM D4-1

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IPC405P-DCAB 4 Feet 5" Tapered			
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	226.97	170.23	136.18
Maple, Bass, Ash, Yellow Birch	385.86	289.39	231.51
Sap Maple	419.90	314.93	251.94
Beech	401.74	301.31	241.05
Alder	440.33	330.25	264.20
Red Oak, African Mahogany	397.20	297.90	238.32
Cherry	567.44	425.58	340.46
Exterior Hardwood			
White Oak, White Pine, Cedar	465.30	348.97	279.18
Knotty Pine	283.72	212.79	170.23
Clear Pine	385.86	289.39	231.51

ITEM D4-2

[click for
Drawing / Order Form](#)

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Total Height
4 Feet (48") (1.219m)Smooth Tapered
Decorative SolidTop of Shaft
O/D 4" (10cm)
I/D 1" (2.54cm)Bottom of Shaft
O/D 5" (12.7cm)

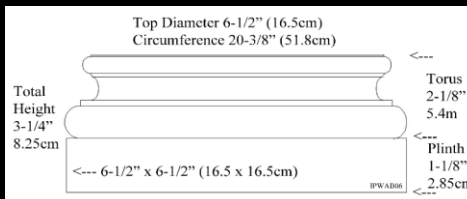
Options:

Split in Half / Wedged
Inside or Outside Corners

IPC405P-TCTB

IPC406P-DCAB 4 Feet 6" Tapered			
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	489.06	366.80	293.44
Maple, Bass, Ash, Yellow Birch	831.40	623.55	498.84
Sap Maple	904.76	678.57	542.86
Beech	865.64	649.23	519.38
Alder	948.78	711.58	569.27
Red Oak, African Mahogany	855.86	641.89	513.51
Cherry	1222.65	916.99	733.59
Exterior Hardwood			
White Oak, White Pine, Cedar	1002.57	751.93	601.54
Knotty Pine	611.33	458.49	366.80
Clear Pine	831.40	623.55	498.84

ITEM D4-3

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Drawing / Order Form](#)

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Total Height
4 Feet (48") (1.219m)Smooth Tapered
Decorative SolidTop of Shaft
O/D 5" (12.7cm)
I/D 2" (5cm)Bottom of Shaft
O/D 6" (15.24cm)

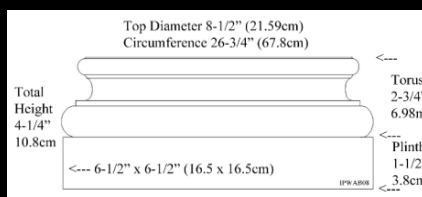
Options:

Split in Half / Wedged
Inside or Outside Corners

IPC406P-TCTB

IPC408P-DCAB 4 Feet 8" Tapered			
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	632.02	474.01	379.21
Maple, Bass, Ash, Yellow Birch	1074.43	805.82	644.66
Sap Maple	1169.23	876.92	701.54
Beech	1118.67	839.00	671.20
Alder	1226.11	919.58	735.67
Red Oak, African Mahogany	1106.03	829.52	663.62
Cherry	1580.04	1185.03	948.02
Exterior Hardwood			
White Oak, White Pine, Cedar	1295.63	971.72	777.38
Knotty Pine	790.02	592.52	474.01
Clear Pine	1074.43	805.82	644.66

ITEM D4-4

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Total Height
4 Feet (48") (1.219m)Smooth Tapered
Decorative SolidTop of Shaft
O/D 7" (17.78cm)
I/D 5" (12.7cm)Bottom of Shaft
O/D 8" (20.32cm)

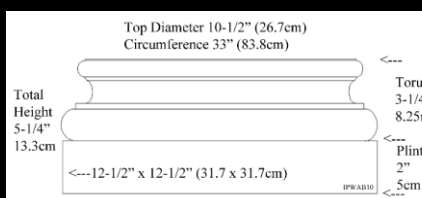
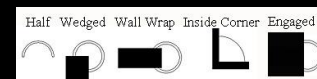
Options:

Split in Half / Wedged
Inside or Outside Corners

IPC408P-TCTB

IPC410P-DCAB 4 Feet 10" Tapered			
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	812.59	609.44	487.56
Maple, Bass, Ash, Yellow Birch	1381.41	1036.05	828.84
Sap Maple	1503.30	1127.47	901.98
Beech	1438.29	1078.72	862.97
Alder	1576.43	1182.32	945.86
Red Oak, African Mahogany	1422.04	1066.53	853.22
Cherry	2031.48	1523.61	1218.89
Exterior Hardwood			
White Oak, White Pine, Cedar	1665.81	1249.36	999.49
Knotty Pine	1015.74	761.81	609.44
Clear Pine	1381.41	1036.05	828.84

ITEM D4-5

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Total Height
4 Feet (48") (1.219m)Smooth Tapered
Decorative SolidTop of Shaft
O/D 9" (22.86cm)
I/D 6" (15.2cm)Bottom of Shaft
O/D 10" (25.4cm)

Options:

Split in Half / Wedged
Inside or Outside Corners

IPC410P-TCTB



Tuscan Smooth

5 Feet (1.524m)

Specify for Post Wraps around load bearing supports
or stand alone columns as room dividers & entrances

Best Material for Exteriors:

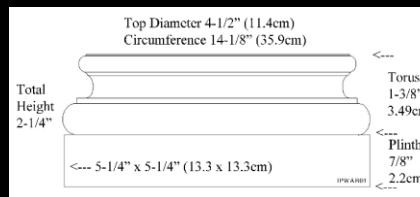
Load Bearing PolyComp™, FiberComp™ or Solid Core White Oak
Decorative: ArchPolymer™, 24 Hardwoods, Composites



IPC504P-DCAB	5 Feet 4" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	413.82	310.37	248.29
Maple, Bass, Ash, Yellow Birch	703.49	527.62	422.10
Sap Maple	765.57	574.18	459.34
Beech	732.46	549.35	439.48
Alder	802.81	602.11	481.69
Red Oak, African Mahogany	724.19	543.14	434.51
Cherry	1034.55	775.91	620.73
Exterior Hardwood			
White Oak, White Pine, Cedar	848.33	636.25	509.00
Knotty Pine	517.28	387.96	310.37
Clear Pine	703.49	527.62	422.10

ITEM D5-1

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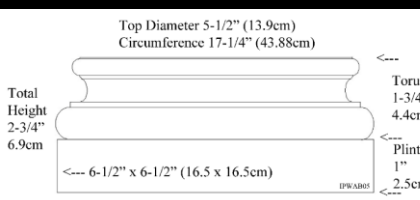


Total Height
5 Feet (60") (1.524m)
Smooth Tapered
Decorative Solid
Top of Shaft
O/D 3" (7.62cm)
I/D Solid
Bottom of Shaft
O/D 4" (10cm)
Options:
Split in Half / Wedged
Inside or Outside Corners
IPC504P-TCTB

IPC505P-DCAB	5 Feet 5" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	226.97	170.23	136.18
Maple, Bass, Ash, Yellow Birch	385.86	289.39	231.51
Sap Maple	419.90	314.93	251.94
Beech	401.74	301.31	241.05
Alder	440.33	330.25	264.20
Red Oak, African Mahogany	397.20	297.90	238.32
Cherry	567.44	425.58	340.46
Exterior Hardwood			
White Oak, White Pine, Cedar	465.30	348.97	279.18
Knotty Pine	283.72	212.79	170.23
Clear Pine	385.86	289.39	231.51

ITEM D5-2

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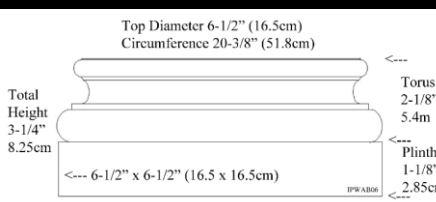


Total Height
5 Feet (60") (1.524m)
Smooth Tapered
Decorative Solid
Top of Shaft
O/D 4" (10cm)
I/D 1" (2.54cm)
Bottom of Shaft
O/D 5" (12.7cm)
Options:
Split in Half / Wedged
Inside or Outside Corners
IPC505P-TCTB

IPC506P-DCAB	5 Feet 6" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	614.46	460.85	368.68
Maple, Bass, Ash, Yellow Birch	1044.58	783.44	626.75
Sap Maple	1136.75	852.56	682.05
Beech	1087.59	815.70	652.56
Alder	1192.05	894.04	715.23
Red Oak, African Mahogany	1075.31	806.48	645.18
Cherry	1536.15	1152.11	921.69
Exterior Hardwood			
White Oak, White Pine, Cedar	1259.64	944.73	755.79
Knotty Pine	768.08	576.06	460.85
Clear Pine	1044.58	783.44	626.75

ITEM D5-3

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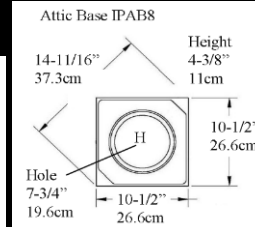
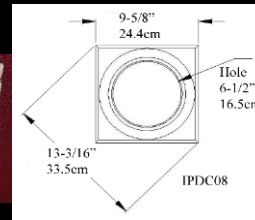


Total Height
5 Feet (60") (1.524m)
Smooth Tapered
Decorative Solid
Top of Shaft
O/D 5" (12.7cm)
I/D 2" (5cm)
Bottom of Shaft
O/D 6" (15.24cm)
Options:
Split in Half / Wedged
Inside or Outside Corners
IPC506P-TCTB



IPTUS0508S-DCAB 5 Feet 7-5/8" Tapered			
FRP-FiberComp™	List	Each	6 +
Whole	488.27	366.20	292.96
Split for Post Wrap	639.32	479.49	383.59
Split in Half (Pilaster)	639.32	479.49	383.59
Cut to Height	52.94	39.70	31.76
Split Kit	97.54	97.54	78.03

ITEM D5-4



Total Height
5 Feet (60") (1.524m)
Smooth Tapered
Centered Load 10,000lbs

Top of Shaft
O/D 6-1/4" (15.8cm)
I/D 5" (12.7cm)

Bottom of Shaft
O/D 7-5/8" (19.3cm)

Options:

Split in Half / Wedged
Inside or Outside Corners

IPTUS0508S-DCAB

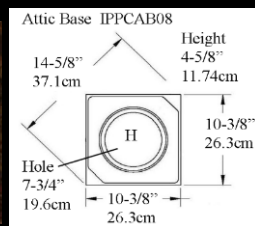
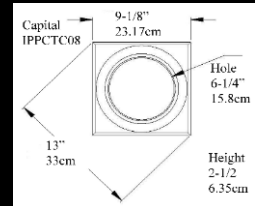
Custom Doric PDF Form
Composite

click for
Drawing/Order Form



IPPC0508S-ABDC 5 Feet 7-5/8" Tapered			
FRP-PolyComp™	List	Each	6 +
Whole	440.87	330.65	264.52
Split in Half (Pilaster)	488.75	366.56	293.25
Whole White Painted	623.05	467.29	373.83
Split in Half White Painted	670.96	503.22	402.57

ITEM D5-5



Total Height
5 Feet (60") (1.524m)
Smooth Tapered
Centered Load 10,000lbs

Top of Shaft
O/D 6-1/8" (15.5cm)
I/D 5-3/8" (13.6cm)

Bottom of Shaft
O/D 7-5/8" (19.3cm)

Options:

Split in Half / Wedged
Inside or Outside Corners

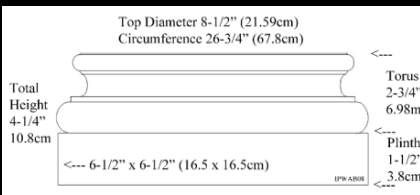
IPTUS0508S-ABDC

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Drawing / Order Form

IPC508P-DCAB 5 Feet 8" Tapered			
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	682.18	511.63	409.31
Maple, Bass, Ash, Yellow Birch	1159.70	869.77	695.82
Sap Maple	1262.03	946.52	757.22
Beech	1207.45	905.59	724.47
Alder	1323.42	992.57	794.05
Red Oak, African Mahogany	1193.81	895.36	716.28
Cherry	1705.44	1279.08	1023.26
Exterior Hardwood			
White Oak, White Pine, Cedar	1398.46	1048.85	839.08
Knotty Pine	852.72	639.54	511.63
Clear Pine	1159.70	869.77	695.82

ITEM D5-6

click for
Drawing / Order Form



click for Custom Smooth HW Form



Total Height
5 Feet (60") (1.524m)
Smooth Tapered
Centered Load 10,000lbs

Top of Shaft
O/D 6-1/4" (15.8cm)
I/D 5" (12.7cm)

Bottom of Shaft
O/D 7-5/8" (19.3cm)

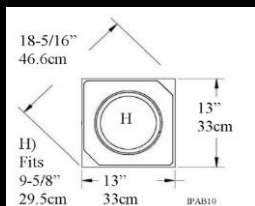
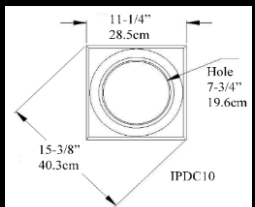
Options:

Split in Half / Wedged
Inside or Outside Corners

IPTUS0508P-DCAB

IPTUS0510S-DCAB 5 Feet 9-5/8" Tapered			
FRP-FiberComp™	List	Each	6 +
Whole	617.79	463.35	370.68
Split for Post Wrap	768.84	576.63	461.31
Split in Half (Pilaster)	768.84	576.63	461.31
Cut to Height	52.94	39.70	31.76
Split Kit	97.54	97.54	78.03

ITEM D5-7



Total Height
5 Feet (60") (1.524m)
Smooth Tapered
Centered Load 14,000lbs

Top of Shaft
O/D 6-1/4" (15.8cm)
I/D 5" (12.7cm)

Bottom of Shaft
O/D 9-5/8" (24.4cm)

Options:

Split in Half / Wedged
Inside or Outside Corners

IPTUS0510S-DCAB



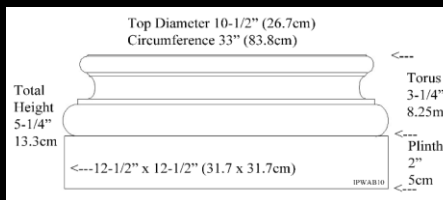
Custom Doric PDF Form
Composite

click for
Drawing/Order Form



IPC510P-DCAB	5 Feet 10" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	900.37	675.28	540.22
Maple, Bass, Ash, Yellow Birch	1530.63	1147.97	918.38
Sap Maple	1665.69	1249.27	999.41
Beech	1593.66	1195.24	956.20
Alder	1746.72	1310.04	1048.03
Red Oak, African Mahogany	1575.65	1181.74	945.39
Cherry	2250.93	1688.20	1350.56
Exterior Hardwood			
White Oak, White Pine, Cedar	1845.76	1384.32	1107.46
Knotty Pine	1125.47	844.10	675.28
Clear Pine	1530.63	1147.97	918.38

ITEM D5-8

[click for
Drawing / Order Form](#)

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 Total Height
5 Feet (60") (1.524m)

 Smooth Tapered
Decorative Solid

 Top of Shaft
O/D 9" (22.86cm)
I/D 6" (15.2cm)

 Bottom of Shaft
O/D 10" (25.4cm)

Options:

 Split in Half / Wedged
Inside or Outside Corners

IPC510P-TCTB

Doric Smooth 6 Feet (1.82 m)

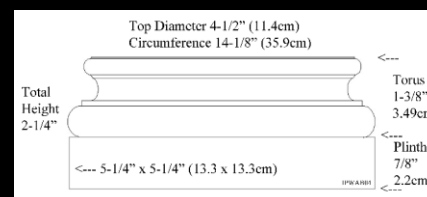
 Specify for Post Wraps around load bearing supports
or stand alone columns as room dividers & entrances

Best Material for Exteriors:

 Load Bearing PolyCompTM, FiberCompTM or Solid Core White Oak
Decorative: ArchPolymerTM, 24 Hardwoods, Composites


IPC604P-DCAB	6 Feet 4" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	463.98	347.99	278.39
Maple, Bass, Ash, Yellow Birch	788.77	591.57	473.26
Sap Maple	858.36	643.77	515.02
Beech	821.24	615.93	492.75
Alder	900.12	675.09	540.07
Red Oak, African Mahogany	811.97	608.97	487.18
Cherry	1159.95	869.96	695.97
Exterior Hardwood			
White Oak, White Pine, Cedar	951.16	713.37	570.70
Knotty Pine	579.98	434.98	347.99
Clear Pine	788.77	591.57	473.26

ITEM D6-1

[click for
Drawing / Order Form](#)

[click for Custom Smooth HW Form](#)

 Total Height
6 Feet (72") (1.828m)

 Smooth Tapered
Decorative Solid

 Top of Shaft
O/D 3" (7.62cm)
I/D Solid

 Bottom of Shaft
O/D 4" (10cm)

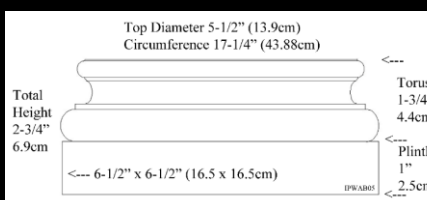
Options:

 Split in Half / Wedged
Inside or Outside Corners

IPC604P-TCTB

IPC605P-DCAB	6 Feet 5" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	226.97	170.23	136.18
Maple, Bass, Ash, Yellow Birch	385.86	289.39	231.51
Sap Maple	419.90	314.93	251.94
Beech	401.74	301.31	241.05
Alder	440.33	330.25	264.20
Red Oak, African Mahogany	397.20	297.90	238.32
Cherry	567.44	425.58	340.46
Exterior Hardwood			
White Oak, White Pine, Cedar	465.30	348.97	279.18
Knotty Pine	283.72	212.79	170.23
Clear Pine	385.86	289.39	231.51

ITEM D6-2

[click for
Drawing / Order Form](#)

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 Total Height
6 Feet (72") (1.828m)

 Smooth Tapered
Decorative Solid

 Top of Shaft
O/D 4" (10cm)
I/D 1" (2.54cm)

 Bottom of Shaft
O/D 5" (12.7cm)

Options:

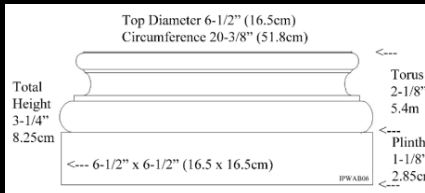
 Split in Half / Wedged
Inside or Outside Corners

IPC605P-TCTB



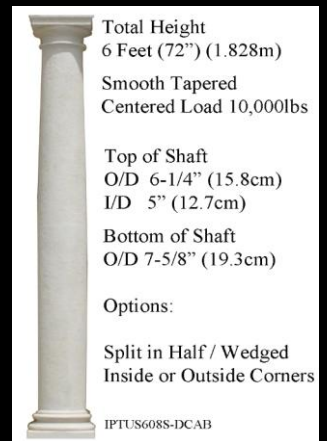
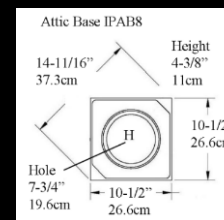
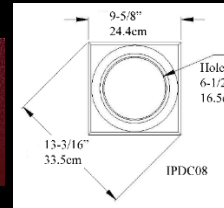
IPC606P-DCAB	6 Feet 6" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	652.08	489.06	391.25
Maple, Bass, Ash, Yellow Birch	1108.54	831.40	665.12
Sap Maple	1206.35	904.76	723.81
Beech	1154.18	865.64	692.51
Alder	1265.04	948.78	759.02
Red Oak, African Mahogany	1141.14	855.86	684.68
Cherry	1630.20	1222.65	978.12
Exterior Hardwood			
White Oak, White Pine, Cedar	1336.76	1002.57	802.06
Knotty Pine	815.10	611.33	489.06
Clear Pine	1108.54	831.40	665.12

ITEM D6-3

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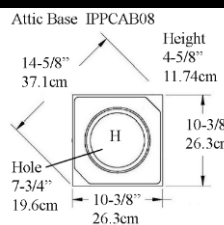
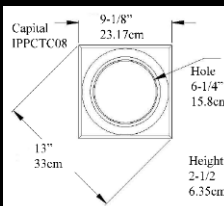

IPTUS0608S-DCAB	6 Feet 7-5/8" Tapered		
FRP-FiberComp™	List	Each	6 +
Whole	528.15	396.11	316.89
Split for Post Wrap	679.20	509.40	407.52
Split in Half (Pilaster)	679.20	509.40	407.52
Cut to Height	52.94	39.70	31.76
Split Kit	97.54	97.54	78.03

ITEM D6-4

Custom Doric PDF Form
Composite
[click for
Drawing/Order Form](#)

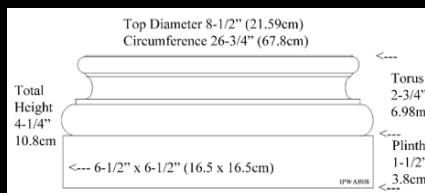
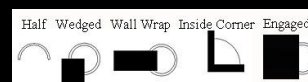

IPPC0608S-ABDC	6 Feet 7-5/8" Tapered		
FRP-PolyComp™	List	Each	6 +
Whole	467.61	350.71	280.57
Split in Half (Pilaster)	515.49	386.61	309.29
Whole White Painted	686.20	514.65	411.72
Split in Half White Painted	734.10	550.58	440.46

ITEM D6-5


[click for
Drawing / Order Form](#)


IPC608P-DCAB	6 Feet 8" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	732.34	549.25	439.40
Maple, Bass, Ash, Yellow Birch	1244.97	933.73	746.98
Sap Maple	1354.82	1016.12	812.89
Beech	1296.23	972.18	777.74
Alder	1420.73	1065.55	852.44
Red Oak, African Mahogany	1281.59	961.19	768.95
Cherry	1830.84	1373.13	1098.50
Exterior Hardwood			
White Oak, White Pine, Cedar	1501.29	1125.97	900.77
Knotty Pine	915.42	686.57	549.25
Clear Pine	1244.97	933.73	746.98

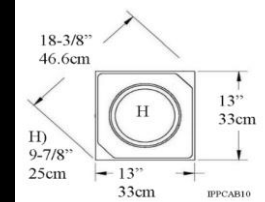
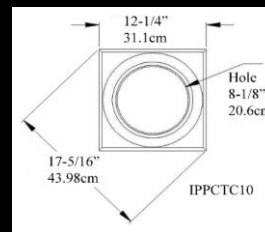
ITEM D6-6

[click for
Drawing / Order Form](#)

[click for Custom Smooth HW Form](#)




IPPC0610S-ABDC	6 Feet 9-5/8" Tapered		
FRP-PolyComp™	List	Each	6 +
Whole	633.55	475.16	380.13
Split in Half (Pilaster)	699.61	524.71	419.77
Whole White Painted	929.53	697.15	557.72
Split in Half White Painted	995.59	746.70	597.36

ITEM D6-7



Total Height
6 Feet (72") (1.828m)

Smooth Tapered
Centered Load 10,000lbs

Top of Shaft
O/D 8" (20.3cm)
I/D 7-1/4" (18.4cm)

Bottom of Shaft
O/D 9-5/8" (24.4cm)

Options:

Split in Half / Wedged
Inside or Outside Corners

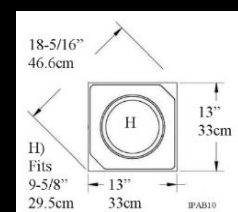
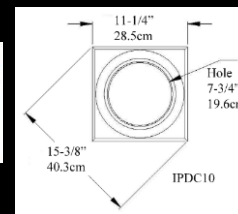
IPPC610S-ABDC

click for
Drawing / Order Form

Custom Doric PDF Form
Composite

IPTUS0610S-DCAB	6 Feet 9-5/8" Tapered		
FRP-FiberComp™	List	Each	6 +
Whole	655.03	491.27	393.02
Split for Post Wrap	806.08	604.56	483.65
Split in Half (Pilaster)	806.08	604.56	483.65
Cut to Height	52.94	39.70	31.76
Split Kit	97.54	97.54	78.03

ITEM D6-8



Total Height
6 Feet (72") (1.828m)

Smooth Tapered
Centered Load 14,000lbs

Top of Shaft
O/D 6-1/4" (15.8cm)
I/D 5" (12.7cm)

Bottom of Shaft
O/D 9-5/8" (24.4cm)

Options:

Split in Half / Wedged
Inside or Outside Corners

IPTUS610S-DCAB



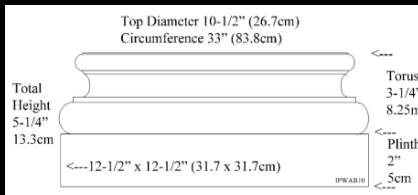
Custom Doric PDF Form
Composite

click for
Drawing/Order Form

IPC610P-DCAB	6 Feet 10" Tapered		
Interior Hardwood	List	Each	6 +
Poplar (Paint Grade)	975.61	731.71	585.37
Maple, Bass, Ash, Yellow Birch	1658.54	1243.91	995.12
Sap Maple	1804.88	1353.66	1082.93
Beech	1726.83	1295.12	1036.10
Alder	1892.69	1419.52	1135.61
Red Oak, African Mahogany	1707.32	1280.49	1024.39
Cherry	2439.03	1829.27	1463.42
Exterior Hardwood			
White Oak, White Pine, Cedar	2000.00	1500.00	1200.00
Knotty Pine	1219.52	914.64	731.71
Clear Pine	1658.54	1243.91	995.12

ITEM D6-9

click for
Drawing / Order Form



click for Custom Smooth HW Form



Total Height
6 Feet (72") (1.828m)

Smooth Tapered
Decorative Solid

Top of Shaft
O/D 9" (22.86cm)
I/D 6" (15.2cm)

Bottom of Shaft
O/D 10" (25.4cm)

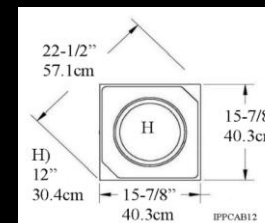
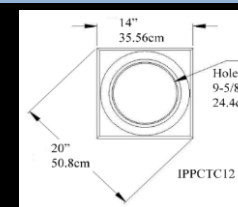
Options:

Split in Half / Wedged
Inside or Outside Corners

IPC610P-TCTB

IPPC0612S-ABDC	6 Feet 9-5/8" Tapered		
FRP-PolyComp™	List	Each	6 +
Whole	811.98	608.99	487.19
Split in Half (Pilaster)	885.34	664.01	531.20
Whole White Painted	1207.26	905.45	724.36
Split in Half White Painted	1280.65	960.49	768.39

ITEM D6-10



Total Height
6 Feet (72") (1.828m)

Smooth Tapered
Centered Load 10,000lbs

Top of Shaft
O/D 9-3/8" (23.8cm)
I/D 8-5/8" (21.9cm)

Bottom of Shaft
O/D 11-1/2" (29.2cm)

Options:

Split in Half / Wedged
Inside or Outside Corners

IPPC612S-ABDC

click for
Drawing / Order Form



Material Properties

HARDWOODS

Hardwoods are a Green Choice
Sanded to 220 Ready to Paint or Stain
Exterior Woods: Pine, Western Red Cedar, White Oak
Interior Woods:
Poplar, Bass, Red Oak, Maple, SapMaple, Ash
Cherry, African Mahogany, Walnut, Yellow Birch

Benefits

Total Customization to the Micro Inch
Solid Capitals and Bases



[click to
Watch Youtube Video](#)

Material Properties

PolyComp & FiberComp™

made from 75% calcium carbonate, 25% Fiberglass Resins
FiberComp™ EconPolymer Caps and Bases (not primed)
PolyComp™ EconPolymer Caps (paint option)
All Whole Columns are Load Bearing
Always consult with your structural engineer for application

Benefits

Insect, Rot and Water Resistant
Minimal Thermal Transfer to avoid spider cracks
Optional Split for Post Wrap, Cut to Height or Corner Cuts



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Material Properties

ArchPolymer™

ArchPolymer™ is high density Polyurethane
Lite weight - easy to cut and install for post wrap
Perfect for Theatres, Store Fixtures, Gardens
Not Load Bearing
Primed Ready to Paint by others

Benefits

Insect, Rot and Water Resistant
Minimal Thermal Transfer to avoid spider cracks



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StoneMold™ & Zeament™ Décor Post Wraps

Architectural Artificial Stone Composite Interior Use only
made from Alpha Gypsum Cement with pigment
Not Load Bearing
Columns split with a reveal at the seam
12 Finishes 11 Finishes

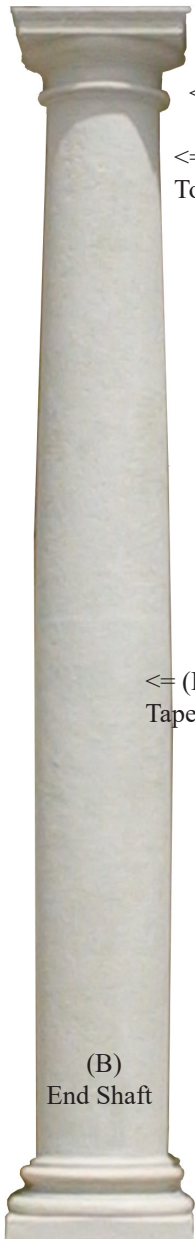


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Doric Smooth Hardwood

Tapered

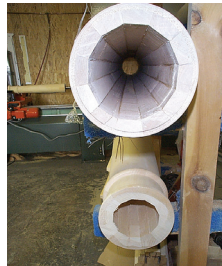


<= Astragal (C)

<= (A)
Top Shaft

<= (H)
Taper Ends

(B)
End Shaft



Staves
1-1/2" (3.8cm)

Total Height of all Parts _____

A) Top of Shaft Diameter: _____

(B) Bottom of Shaft Diameter: _____

Taper: The entasis creates a visual distortion for perspective. The taper starts at the top of the shaft under the astragal 2/3rds down the shaft (H) bottom 1/3 straight

Optional Load Bearing Solid Core
Solid wood load bearing wood core available. Check with your structural engineer for requirements and local codes

Interior Paint Grade Basswood, Poplar

Stain Grade Alder, Ash, Beech, Birch, Cherry, Maple, Mahogany (African) Red Oak, SapMaple (very white), Walnut, White Oak, White Pine

Exterior Stain & Paint Grade:

Douglas Fir, Knotty Pine, White Pine, Clear Pine, Western Red Cedar, Mahogany (African), White Oak

Doric Capital - 2 Parts

(E) Square Abacus =>

(F) Round Ovolo =>



E = Square Cap Width _____ Depth _____

Height _____

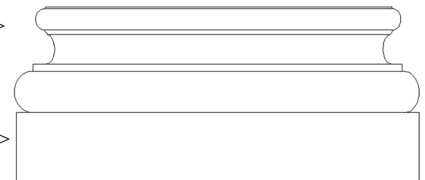
F = Round Ovolo Diameter _____ Height _____

Attic Base - 2 Parts

(X Bottom Shaft Sits on Flat

(Y) Round Torus =>

(Z) Square Plinth =>



X = Top Flat _____

Y = Base Round Torus Height _____ Diameter _____

Z = Square Plinth
Height _____ Width _____ Depth _____



General Details

Interior Exterior

Whole: Qty _____ Split for Pilaster/Engaged Qty: _____

Wrap: 4x4 6x6 i-Beam other: _____ Qty: _____



Engaged



Outside
Corner



Wall
Wrap



Inside
Corner



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Doric Smooth Composite

Tapered



<= Astragal (C)

<= (A)
Top Shaft

Total Height of all Parts _____

A) Top of Shaft Diameter: _____

(B) Bottom of Shaft Diameter: _____

Taper: The entasis creates a visual distortion for perspective. The taper starts at the top of the shaft under the astragal 2/3rds down the shaft (H) bottom 1/3 straight

<= (H)
Taper Ends

(B)
End Shaft



Doric Capital - 2 Parts

(E) Square Abacus =>

(F) Round Ovolo =>



E = Square Cap Width _____ Depth _____

Height _____

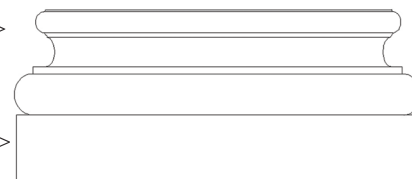
F = Round Ovolo Diameter _____ Height _____

Attic Base - 2 Parts

(X Bottom Shaft Sits on Flat

(Y) Round Torus =>

(Z) Square Plinth =>



X = Top Flat _____

Y = Base Round Torus Height _____ Diameter _____

Z = Square Plinth
Height _____ Width _____ Depth _____



MATERIAL SELECTION:

Interior Decorative:

- 1) StoneMold™: Stone Like 12 Finishes
- 2) NeoPlaster™ (GRG) Glass Fiber Re-enforced Gypsum

Exterior & Interior Decorative:

- 3) ArchPolymer™ high density Polyurethane
- 4) Zeament™: GFRC lite weight cement, 12 Finishes

Exterior & Interior Load Bearing:

- 5) PolyComp™ (FRP) Calcium Carbonate & Resins
- 6) Fiberglass

Load Bearing - Always place load center of shaft
Capacity increases with diameter

Check with your structural engineer for use and local codes

General Details

Interior Exterior

Whole: Qty _____ Split for Pilaster/Engaged Qty: _____

Wrap: 4x4 6x6 i-Beam other: _____ Qty: _____



Engaged



Outside
Corner



Wall
Wrap



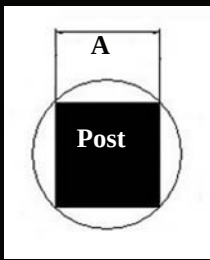
Inside
Corner



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Post Wrap Chart

4 x 4 Square Wood Dressed

Dressed to 3-1/2" x 3-1/2" (8.8 x 8.8cm)

A) Inside Minimum Top of Shaft 5" (12.7cm)

6 x 6 Square Wood Dressed

Dressed 5-1/2" x 5-1/2" (13.9 x 13.9cm)

A) Minimum Inside Top of Shaft

7-3/4" (19.68cm)

4 x 4 Square Steel Post

A) Inside Minimum Top of Shaft

5-3/4" (14.6cm)

6 x 6 Square Steel Post

A) Inside Minimum Inside Top of Shaft

8-5/8" (21.9cm)

8 x 8 Square Wood Dressed

Dressed 7-1/2" x 7-1/2" (19 x 19cm)

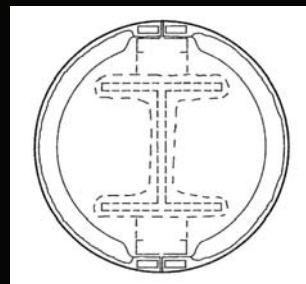
A) Inside Minimum 11-1/2" (29.21cm)



Do not measure too tight as you need to take into account manufacturing tolerances that can be up to 1/4" (.63cm) minimum Dressed sizes as per AWC Properties of Structural Lumber S4S (www.AWC.org)

We Sell Steel Posts Galvanized or Primed

Specify Heights, Round or Square Top & Bottom Plates



Post Wrap:

- * Pressure Treated Wood Posts 4x4, 6x6
- * I-Beams
- * Round Metal
- * Square Metal

Design Tip:

Consider a post wrap. This gets the framing inspection complete then follow up with the decorative finished column cover once the inspector signs off.



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FG-TUS-NTAP

JUL-2021



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Download, Fill-in & Email to sales@imperialproductions.com

Name / Company: _____

Phone _____ Email _____

Billing Address: _____

City: _____ Prov / State _____

PC / Zip Code _____

Ship to Address: _____

City: _____ Prov / State _____

PC / Zip Code _____

Product Code: _____

Quantity: _____

Notes: _____



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