



Complete Collection for Straight Lengths, Curves and Arches

Hardwoods

ArchPolymer™

GRG-NeoPlaster™

Flexible ResinMold®

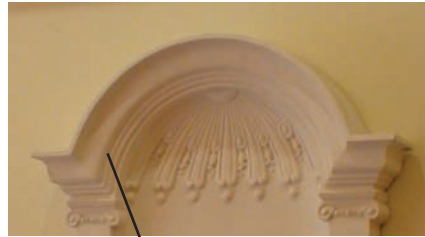
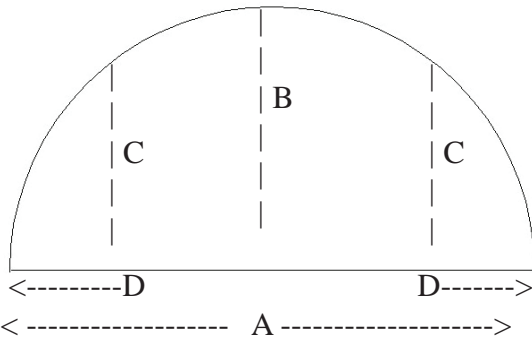


Custom Crown Order Form for ResinMold®

1) ARCH - True 1/2 Circle & Eyebrow Elevation Drawing

Profile # _____

Grade: Premium or SuperWiggly



Please Provide Inside Crown
Measurements



Minimum Radius 3x width

Horizontal A = _____ Center Rise B = _____ Mid Rise C = _____

D= Distance to Side from C _____ Number of Arches: _____ * Modillion Block crown cannot do Arch

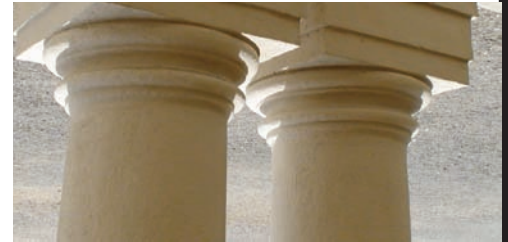
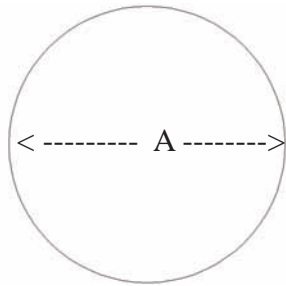
2) CIRCLE

Diameter A _____

or Circumference _____

of Circles _____

Minimum Radius is 3 times the width of the crown



Martin Richards Design
COLLECTION

3) CURVED WALL Plan View Drawings



Convex Wall

A = Depth= _____
Radius _____

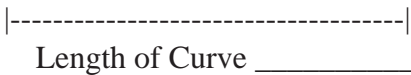


Length of Curve _____



Concave Wall

A = Depth= _____
Radius _____



Length of Curve _____

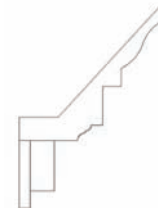
4) STRAIGHT LENGTHS

Total Feet (Meters)

Required: _____

5) ORIENTATION

wall => |



Imperial Productions®

1-800-399-7585

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Smooth Crowns Straight, Arched or Curved

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Hardwoods
Poplar
Oak, Maple
Cherry
Mahogany
Pine(exterior)

ArchPolymer™
Interior &
Exterior an
artificial wood
resists rot,
water, insects
Primed White
Straight

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Exterior
Stains Dark
or Paint

2 Grades:
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Arches
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as per the
radius
Circles
Curves
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Convex

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GRG Interior
Strong Fiber-
glass enforced
tape & mud in
place

Zeament™
Lite cement
Exterior
12 Finishes

StoneMold™
11 Finishes
Interior



IPCM001 Depth 1-9/16" (3.9cm)

Height 1-5/8" 4.12cm

Diagonal 2-1/4" 5.7cm

IPNP4009 Depth 1-3/4" (4.4cm)

Height 1-3/4" 4.4cm

Diagonal 2-1/4" 5.7cm

IPNP4010 Depth 1-13/16" (4.6cm)

Height 1-13/16" 4.6cm

Diagonal 2-1/2" 6.5cm

IPNP4020 Depth 5-5/16" (13.4cm)

Height 2-3/16" 5.5cm

Diagonal 5-9/16" 14.4cm

IPNP4004 Depth 2-5/16" (5.9cm)

Height 2-5/16" 5.9cm

Diagonal 3-1/4" 8.3cm

IPCM010 Depth 2-11/16" (6.8cm)

Height 2-13/16" 7.2cm

Diagonal 3-7/8" 9.84cm

IPNP4001 Depth 3-1/4" (8.2cm)

Height 2-15/16" 7.5cm

Diagonal 5-9/16" 14.4cm

IPNP4002 2-15/16" (7.5cm)

Height 2-15/16" 7.5cm

Diagonal 4-1/8" 10.6cm

IPNP4011 Depth 1-15/16" (5cm)

Height 2-15/16" 7.5cm

Diagonal 3-1/2" 9cm

IPNP4013 Depth 3-9/16" (9 cm)

Height 3-3/8" 8.5 cm

Diagonal 4-7/16" 12.4cm

IPNP4007

Height 3-7/16" 8.8 cm

Diagonal 5-7/8" 14.9cm

Depth 4-3/4"

IPNP4050 Depth 3-3/8" (8.5cm)

Height 3-9/16" 9 cm

Diagonal 4-7/8" 12.4cm

IPNP4008 Depth 4-1/8" (10.5cm)

Height 3-3/4" 9.5cm

Diagonal 5-9/16" 14.2cm

IPNP4064 Depth 3-3/16" (8cm)

Height 3-9/16" 9cm

Diagonal 4-3/4" 12cm

IPCM004 2-3/4" (6.98cm)

Height 3-5/8" 9.23cm

Diagonal 4-1/2" 11.43cm

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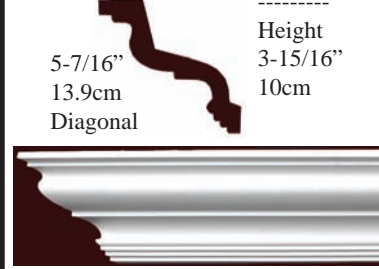
StoneMold™
11 Finishes
Interior



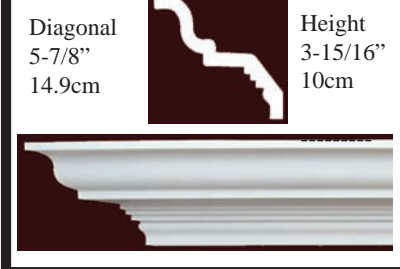
IPCM005 Depth 3-11/16" (9.3cm)



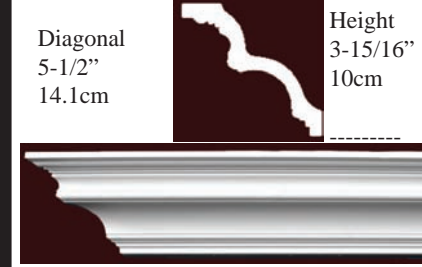
IPNP4014 Depth 3-3/16" (5.5 cm)



IPNP4015 Depth 4-1/2" (11cm)



IPNP4016 Depth 3-15/16" (10cm)



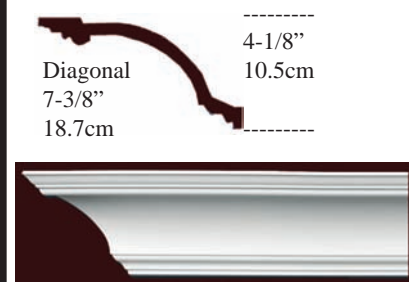
IPNP4006 Depth 4" (10 cm)



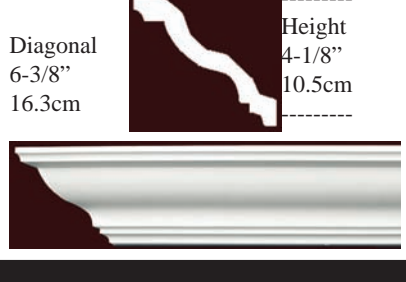
IPNP4018 Depth 4-5/8" (11.8cm)



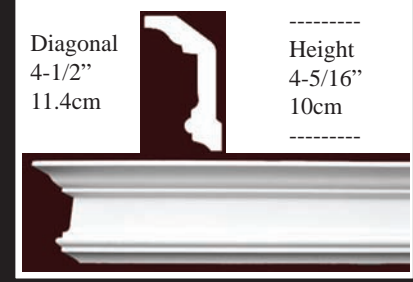
IPNP4047 Depth 3-1/2" (8.8cm)



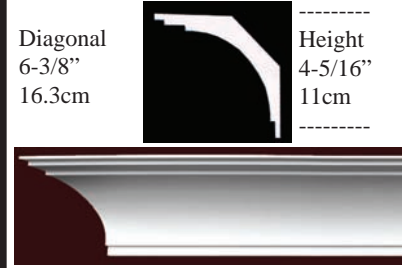
IPNP4048 Depth 4-15/16" (12.5cm)



IPNP4028 Depth 2-3/16" (5.5cm)



IPNP4003 Depth 4-3/4" (12cm)



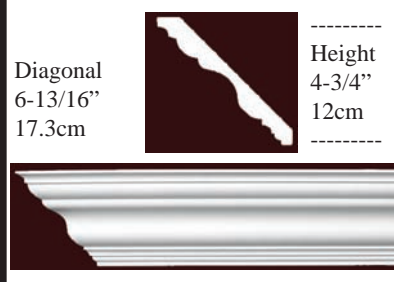
IPNP4017 Depth 8-13/16" (22.4cm)



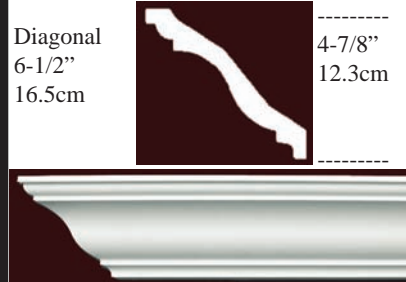
IPNP4012 Depth 3-1/2" (8.9cm)



IPNP4060 Depth 4-11/16" (12.3cm)



IPNP4052 Depth 4-5/16" (11cm)



IPNP4057 Depth 4-15/16" (12.6cm)



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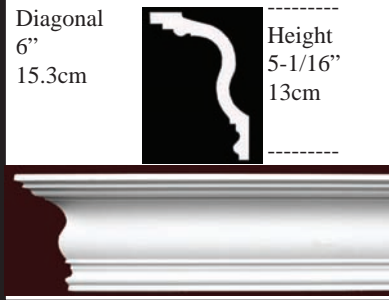
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12 Finishes



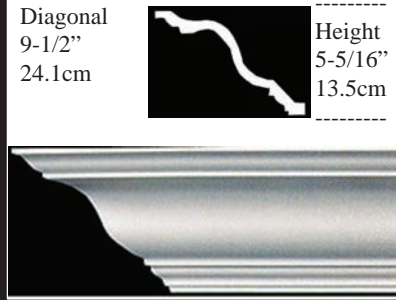
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11 Finishes
Interior



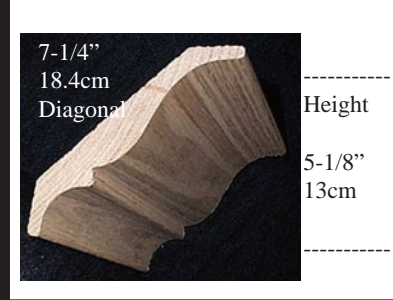
IPNP4005 Depth 3-5/16" (8cm)



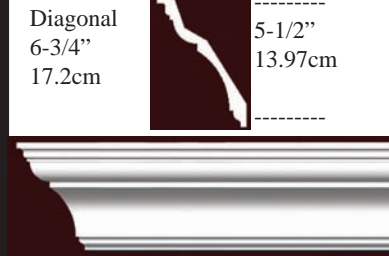
IPNP4022 Depth 7-3/4" (20cm)



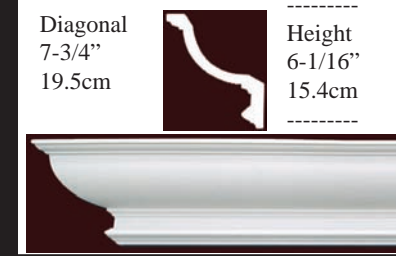
IPCM007 Depth 5-1/8" (13cm)



IPNP4049 Depth 3-15/16" (10cm)



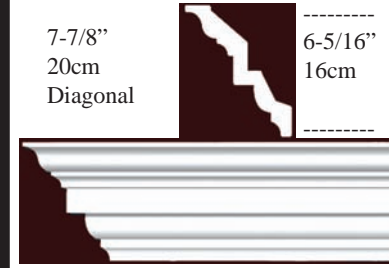
IPNP4045 Depth 4-3/4" (12cm)



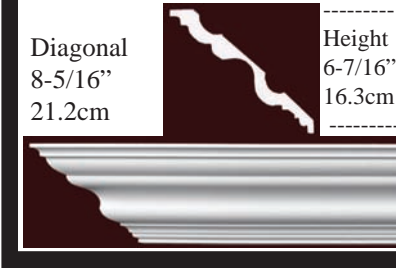
IPJP3010 Depth 7" (17.78cm)



IPNP4056 Depth 4-3/4" (12cm)



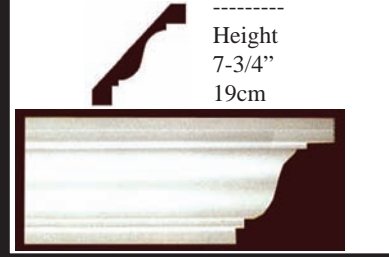
IPNP4000 D=5-5/16" (13.5cm)



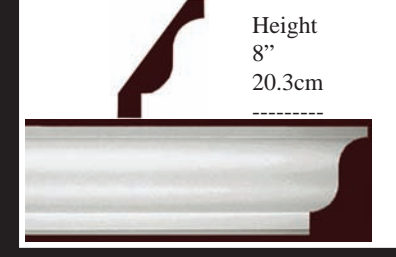
IPJP3001 Depth 6-1/4" (15.87cm)



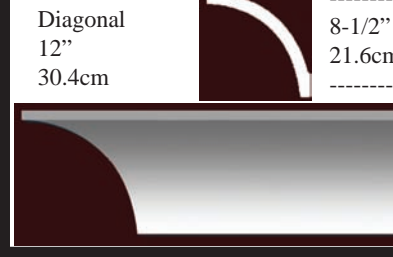
IPJP3002 Depth 7-1/8" (18cm)



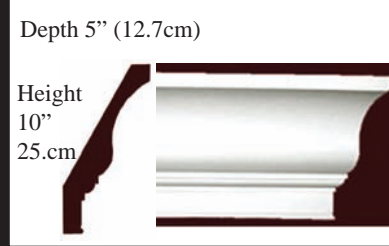
IPJP3004 Depth 5-3/4" (14.6cm)



IPNP4046 Depth 8-1/2" (21.6cm)



IPJP3006



Arched
Crown
Made as
per the
radius

Made from ResinMold®

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12 Finishes



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11 Finishes
Interior



IPNP4238 Depth 2" (5.1cm)

Diagonal 2-3/4" 7.1cm

Height 1-15/16" 5 cm

IPNP4265 Depth 1-9/16" (4cm)

Diagonal 2-5/8" 6.7cm

Height 2-1/8" 5.4 cm

IPNP4271 Depth 1-3/4" (4.4cm)

Diagonal 3" 7.8cm

Height 2-1/2" 6.4 cm

IPNP4264 Depth 1-1/4" (3.1cm)

Diagonal 2-7/8" 7.4cm

Height 2-5/8" 6.7 cm

IPNP4246 Depth 1-1/4" (3.1cm)

Diagonal 2-7/8" 7.4cm

Height 2-5/8" 6.7 cm

IPNP4207 Depth 3-1/8" (8cm)

Diagonal 4-1/8" 10.6cm

Height 2-3/4" 7 cm

IPNP4219 Depth 1-9/16" (4cm)

Diagonal 3-1/8" 8.1cm

Height 2-3/4" 7 cm

IPNP4221 Depth 2-13/16" (7.2cm)

4" 10.2cm

Diagonal 2-13/16" 7.2 cm

IPNP4292 Depth 2-13/16" (7.2cm)

Diagonal 4" 10.2cm

Height 2-13/16" 7.2 cm

IPNP4293 Depth 2-13/16" (7.2cm)

Diagonal 4" 10.2cm

Height 2-13/16" 7.2 cm

IPNP4285 Depth 2-15/16" (7.5cm)

Diagonal 4-1/8" 10.5cm

Height 2-15/16" 7.5 cm

IPNP4220 Depth 2-15/16" (7.5cm)

Diagonal 4-1/16" 10.4cm

Height 2-15/16" 7.5 cm

IPNP4216 Depth 2-13/16" (7cm)

Diagonal 4-1/8" 10.5cm

Height 3" 7.6 cm

IPNP4284 Depth 2-15/16" (7.5cm)

Diagonal 4-13/16" 10.7cm

Height 3" 7.6 cm

IPNP4281 Depth 3-1/16" (7.8cm)

Diagonal 4-1/8" 10.5cm

Height 3-1/16" 7.8 cm

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IPNP4260 Depth 2-5/8" (6.6cm)

Diagonal		Height
4"		3-1/16"
10.2cm		7.8 cm



IPNP4227 Depth 3-1/8" (8cm)

Diagonal		Height
4-1/2"		3-1/8"
11.3cm		8 cm





IPNP4199 Depth 1-9/16" (4cm)

Diagonal		Height
3-7/16"		3-1/16"
8.8cm		7.8 cm





IPNP4257 2-9/16" (6.5cm)

Diagonal		Height
4"		3-1/8"
10.2cm		8 cm





IPNP4225 Depth 3-1/8" (8 cm)

Diagonal		Height
4-1/2"		3-1/4"
11.5cm		8.3 cm





IPNP4282 Depth 3-5/8" (9.2cm)

Diagonal		Height
4-3/4"		3-1/8"
12.2cm		8 cm





IPNP4259 Depth 1-9/16" (4cm)

Diagonal		Height
3-1/2"		3-3/16"
9cm		8.1 cm





IPNP4274 Depth 3-7/8" (9.8 cm)

Diagonal		Height
5-1/16"		3-3/8"
13cm		8.5 cm





IPNP4267 Depth 2-9/16" (6.5 cm)

Diagonal		Height
4-1/4"		3-3/8"
10.7cm		8.5 cm





IPNP4291 Depth 3-9/16" (9cm)

Diagonal		Height
5"		3-9/16"
12.7cm		9 cm





IPNP4269 Depth 2-5/16" (5.8cm)

Diagonal		Height
4-1/4"		3-9/16"
10.8cm		9.1 cm





IPNP4231 Deep 2-11/16" (6.8cm)

Diagonal		Height
4-1/2"		3-9/16"
11.3cm		8.9 cm





IPNP4226 Depth 3-1/8" (9cm)

Diagonal		Height
4-3/4"		3-9/16"
12cm		9 cm





IPNP4262 Depth 3-3/8" (3.8cm)

Diagonal		Height
5"		3-3/8"
12.7cm		8.6cm



IPNP4240 Depth 3-3/4" (9.5cm)

Diagonal		Height
5-1/4"		3-3/4"
13.4cm		9.5cm



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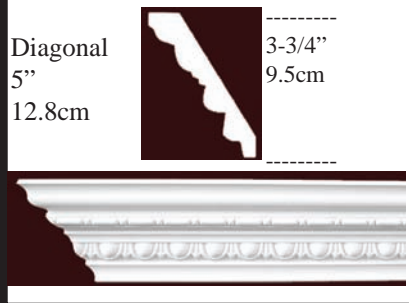
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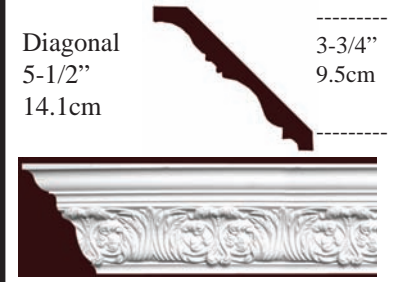
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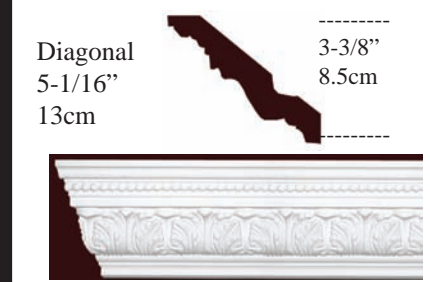
IPNP4270 Depth 3-3/8" (8.6cm)



IPNP4251 Deep 4-1/8" (10.5cm)



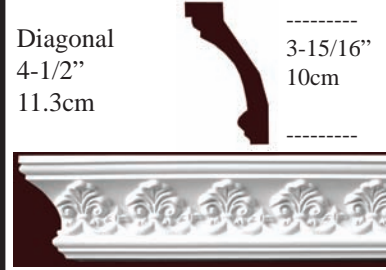
IPNP4275 Depth 3-7/8" (9.8cm)



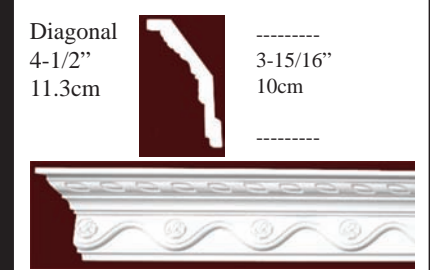
IPNP4273 Depth 4" (10.1cm)



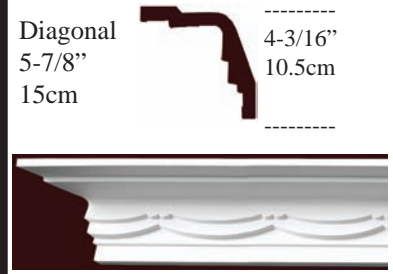
IPNP4218 Depth 2-1/8" (5.4cm)



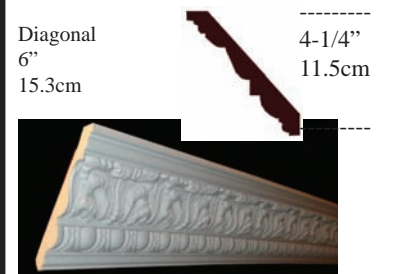
IPNP4239 Depth 2-3/16" (5.5 cm)



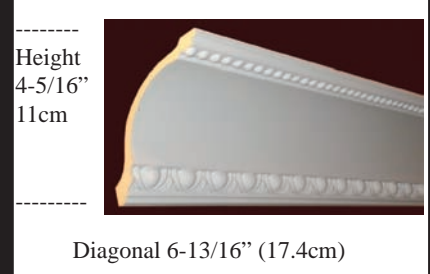
IPNP4247 Depth 4-1/8" (10.7cm)



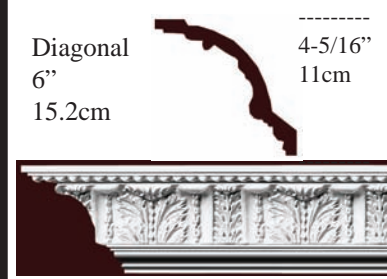
IPNP4256 Depth 3-15/16" (10cm)



IPNP4232 Depth 5-5/16" (13.5cm)



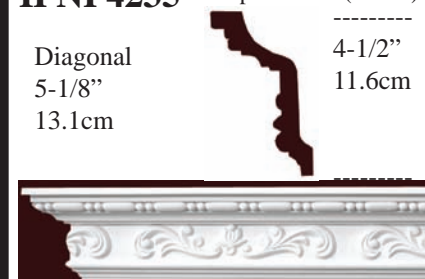
IPNP4288 Depth 4-1/8" (10.5)



IPNP4217 Depth 2-7/16" (6.2cm)



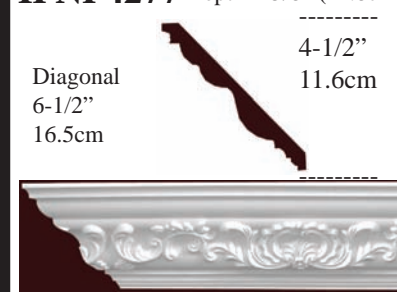
IPNP4235 Depth 2-1/2" (6.3cm)



IPNP4252 Depth 7-3/16" (18cm)



IPNP4277 Depth 4-5/8" (11.8cm)



IPJP3020 Depth 8-1/8" (20.6cm)



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Imperial Productions & Distribution Inc Toronto / New York

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Decor Crowns Straight, Arched or Curved

Materials

Hardwoods
Poplar
Oak, Maple
Cherry
Mahogany
Pine(exterior)

ArchPolymer™
Interior &
Exterior an
artificial wood
resists rot,
water, insects
Primed White
Straight

ResinMold®
Interior &
Exterior
Stains Dark
or Paint

2 Grades:
*Premium
*Superwiggly
Arches
Custom made
as per the
radius
Circles
Curves
Concave &
Convex



NeoPlaster™
GRG Interior
Strong Fiber-
glass enforced
tape & mud in
place

Zeament™
Lite cement
Exterior
12 Finishes

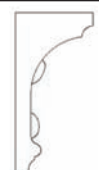

StoneMold™
11 Finishes
Interior





IPNP4279 3-1/8" (8cm)
Diagonal 5-1/2" 13.9cm
Height 4-1/2" 11.6cm





IPJP3019
Depth 2-1/4" (5.71cm)
Height 4-5/8" 11.74cm



IPNP4263 Depth 3-7/8" (9.8cm)
Height 4-5/8" 11.7cm
Diagonal 5-9/16" 15.2cm



IPNP4299 Depth 2-1/16" (5.2cm)
Diagonal 5" 12.7cm
Height 4-9/16" 11.6cm

IPNP4254 Depth 2-3/8" (6cm)
Diagonal 5-1/4" 13.4cm
Height 4-3/4" 12cm



IPNP4224 Depth 4-13/16" (11)
Diagonal 6-5/16" 16.1cm
Height 4-3/4" 12cm



IPNP4236 Depth 2-9/16" (6.5cm)
Diagonal 5-1/2" 14.1cm
Height 4-15/16" 12.5cm




IPNP4255 Depth 3-9/16" (9cm)
Diagonal 6" 15.4cm
Height 4-15/16" 12.5cm



IPCM7000
Depth 3" (7.6cm)
Height 5-1/8" (13cm)



IPNP4276 Depth 3-1/16" (7.7cm)
Diagonal 6" 15cm
Height 5-1/16" 12.9cm






IPNP4283 Depth 4-5/16" (11cm)
Diagonal 6-11/16" 17cm
Height 5-1/8" 13cm

IPNP4197 Depth 2-15/16" (7.5cm)
Diagonal 6" 15.2cm
Height 5-3/16" 14.78cm



IPNP4266 Depth 5-3/16" (12cm)
Diagonal 7" 17.8cm
Height 5-3/16" 14.78cm

IPNP4286 Depth 5-9/16" (14.2cm)
Diagonal 7-3/4" 19.8cm
Height 5-1/2" 13.9cm




IPNP4229 Depth 3-15/16" (10cm)
Diagonal 6-9/16" 16.8cm
Height 5-5/16" 13.5cm

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IPNP4280 Depth 2-3/8" (6cm)

Diagonal 6" 15.4cm

5-9/16" 14.2cm

IPNP4243 Depth 4-3/4" (12cm)

Diagonal 7-1/2" 19.2cm

Height 5-7/8" 15cm

IPCM7001
Depth 4-5/8" (11.7cm)

Height 5-7/8" (14.9cm)

IPJP3011 Depth 3-1/2" (8.89cm)

6-1/8" 15.5cm

IPNP4198 Depth 4-13/16" (12cm)

Diagonal 7-1/2" 19.2cm

5-13/16" 14.8cm

IPNP4268 Depth 2-9/16" (6.5cm)

Diagonal 7" 17.8cm

6-1/2" 16.5cm

IPNP4253 Depth 2-9/16" (6.5cm)

Diagonal 6-3/4" 17.2cm

6-1/4" 15.9cm

IPJP3009 Depth 7" (17.78cm)

6-1/2" 16.5cm

IPNP4228 Depth 5-1/8" (13cm)

Diagonal 8-1/2" 21.7cm

Height 6-7/8" 17.5cm

IPNP4021
6-3/4" high
7" deep
17.1cm high
17.8cm deep

IPNP5001 =>
Corner

IPNP5000 =>
Mid Section



IPNP4278 Depth 2-11/16" (6.9cm)

Height 6-7/8" 17.5cm

IPJP901
Depth 5" (12.7cm)

Height 7" 17.7cm

IPNP4261 Depth 2-15/16" (5.9cm)

Diagonal 7-3/8" 18.8cm

7-1/16" 18cm

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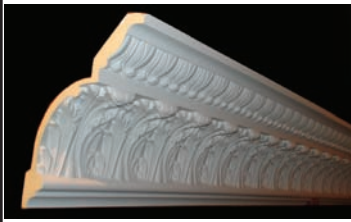
IPNP4296 Depth 5-1/16" (12.8cm)

Diagonal 8-5/8" 22cm



7-1/16" 18cm


IPNP4250 Depth 5-1/2" (14cm)



7-7/8" 20cm

Diagonal 9-9/16" (24.4cm)


IPNP4230 Depth 6-15/16" (17.7cm)



8-3/4" 22.3cm

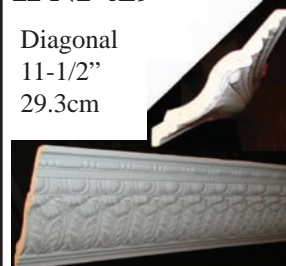
Diagonal 11-1/4" 28.5cm

IPJP3003 Depth 5-3/8" (13.7cm)



8" 20.32cm


IPNP4295 Depth 8" (20.3cm)



Diagonal 11-1/2" 29.3cm

8-5/16" 21.1cm

IPJP3005 Depth 4-3/16" (10.6cm)




8-3/4" 22.3cm

IPNP4249

Diagonal 12-1/2" 32cm

Height 11-15/16" 30.3cm



Depth 4-1/16" (10.3cm)


IPNP4290 Depth 3-7/8" (9.9cm)



Diagonal 10" 25.4cm

9-3/16" 23.4cm

IPJP3021 Depth 15" (38.1cm)



12" 30.48cm



IPNP4294



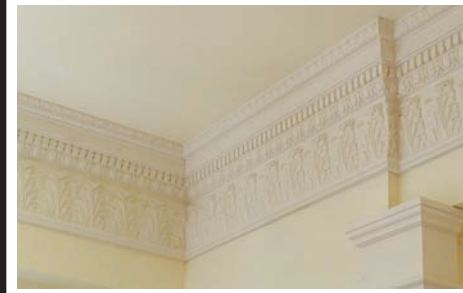
10-5/8" (27cm)

Diagonal 14-1/2" 37cm

9-15/16" 25.3cm



Martin Richards Design
a division of Martin Richards Design & Contracting Inc.




Materials

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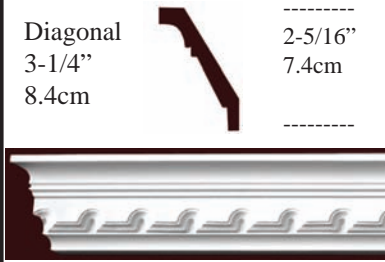
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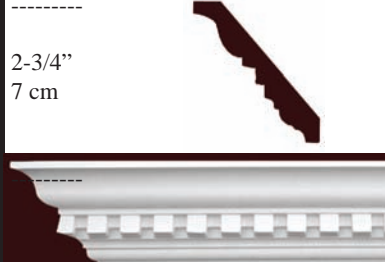
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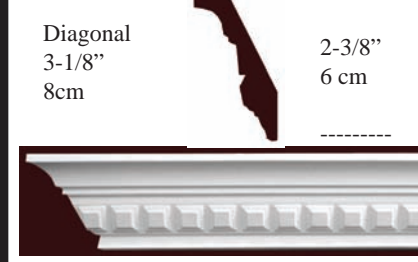
IPNP4245 Depth 1-9/16" (4cm)



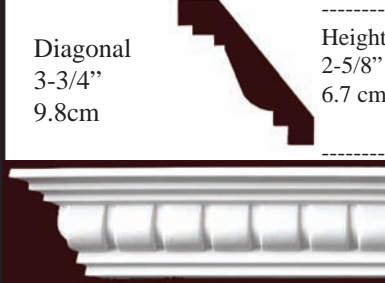
IPNP4234 Depth 2-3/4" (7cm)



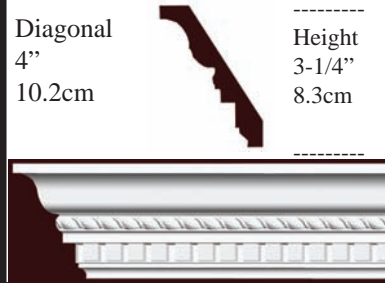
IPNP4244 Depth 2-1/16" (5.3cm)



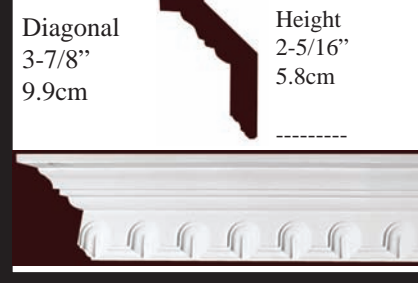
IPNP4223 Depth 1-1/4" (3.1cm)



IPNP4289 Depth 2-3/8" (6cm)



IPNP4222 Depth 2-5/16" (5.8cm)



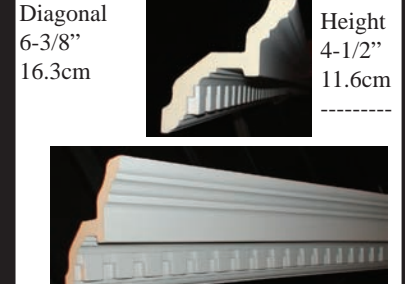
IPNP4258 Depth 1-15/16" (4.9cm)



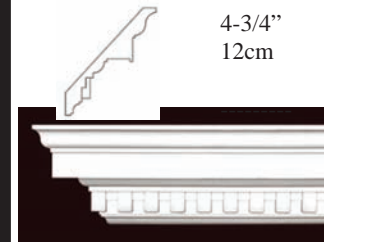
IPJP3012 Depth 3" (9.9cm)



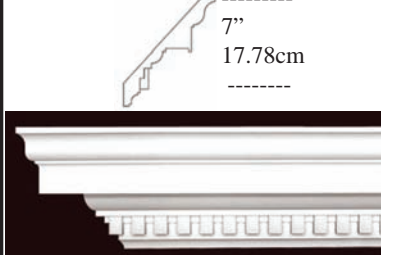
IPNP4237 Depth 4-1/2" (11.5cm)



IPJP3014 Depth 4" (10.16cm)



IPJP3015 Depth 6-1/4" (15.8cm)



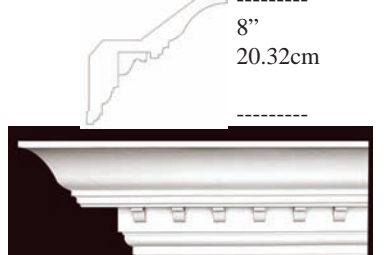
IPJP3016 Depth 8-1/4" (20.9cm)



IPJP3008 5" (12.7cm)



IPJP3017 Depth 8-1/2" (21.5cm)



ResinMold™ for Curves

Materials

Hardwoods
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Interior



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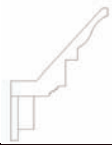
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IPJP3018

Depth
9-1/2"
(24.13cm)



13"
36.02cm



IPNP4248



5-3/8" (13.7cm)

5-1/4"
13.3cm

Diagonal
7-1/2"
19.1cm



IPJP3007 Depth 7-3/8" (18.8cm)

10-1/4"
26.03cm



IPNP4298 6-5/16" (16cm)



Diagonal
8-3/16"
20.8cm

5-1/4"
13.3cm



IPNP4287

Depth 3-7/16" (8.8cm)

Diagonal
5"
12.9cm

3-3/4"
9.5cm



IPNP4233

Depth
8-11/16"
(22cm)



9-1/16"
23cm



IPNP4297

Depth 9-13/16" (25cm)

Diagonal 14"
(35.6cm)

9-15/16"
25.3cm



ResinMold™
Superwiggly



Design Idea

<-- Run a panel mold at the
bottom of the vault
Install appliques in the blank
area between the bottom of the
crown and the panel mold

Paint all the same colour

Solution to a Bulkhead Expanding a Crown

Crown IPNP4294
Applique Pair IPNP4851
Applique IPNP4792

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Stepped Crowns Straight, Arched or Curved

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IPNP4072



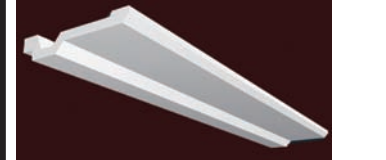
Depth 2-3/8" (6cm)
Height 13/16" (2cm)



IPNP4076



Depth 3-15/16" (10cm)
Height 13/16" (2cm)



IPNP4065 4-1/16" (10.3cm)



Diagonal
4-7/16"
11.3cm

1-13/16"
4.6cm



IPNP4073



Height 1-3/16" (3cm)
Depth 6-1/2" (16.5cm)



IPNP4074



Height 1-3/8" (3.5cm)
Depth 4-5/16" (11cm)



IPNP4024

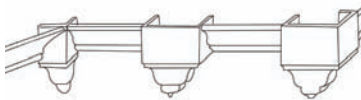


4-1/4" high
4-1/4" deep
11.5cm high
11.5cm deep



Crown Blocks

Inside Corner Mid Block Outer



IPMRD1255

High 12-5/8" (32cm)
Wide 5-1/2" (13.9cm)
Deep 5-1/2" (13.9cm)

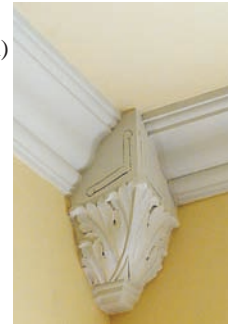


IPMRD0875

High 8-1/2" (21.5cm)
Wide 4" (10cm)
Deep 4" (10cm)

IPCBK859

High 12-1/2" (31.7cm)
Width 6" (15cm)
Depth 6" (15cm)



IPCBK862

Height 8-1/2"
21.5cm
Wide 3-3/4" (9.5cm)
Depth 3-3/4" (9.5cm)

IPNP8160 SUITE

Height 7-7/8" (20cm) Top 3-15/16" (10cm) Bottom 3-15/16" (10cm)

IPNP8160

Inside Corner

3-1/8"

8cm



3-15/16"
10cm
3-15/16"
10cm

3-1/8" (8cm)



IPNP8164

Mid Block

3-1/8"

8cm



3-15/16"
10cm
3-15/16"
10cm

IPNP8166

Outside Corner

3-1/8"

8cm



3-15/16" (10cm)
3-15/16"
10cm
3-15/16"
10cm

IPNP8161 SUITE

Height 13-3/4" (35cm) Top 6-13/16" (17.5cm) Bottom 6-13/16" (17.5cm)

IPNP8161

Inside Corner

5-1/2"

14cm



5-1/2" (14cm)
6-13/16"
17.5cm
6-13/16"
17.5cm

IPNP8165

Mid Block

5-1/2"

14cm



11" (28cm)
6-13/16"
17.5cm
6-13/16"
17.5cm

IPNP8167

Outside Corner

5-1/2"

14cm



11" (28cm)
6-15/16"
17.5cm
6-15/16"
17.5cm

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